

# CH.9 Tests of Hypotheses for a Single Sample

- Hypotheses testing
- Tests on the mean of a normal distribution-  
*variance known*
- Tests on the mean of a normal distribution-  
*variance unknown*
- Tests on the variance and standard deviation of a normal distribution
- Tests on a population proportion
- Testing for goodness of fit

# 9-1 Hypothesis Testing

## 9-1.1 Statistical Hypotheses

Statistical inference may be divided into two major areas:

- Parameter estimation
- Hypothesis testing

Statistical hypothesis testing and confidence interval estimation of parameters are the fundamental methods used at the data analysis stage of a **comparative experiment**, in which the engineer is interested, for example, in comparing the mean of a population to a specified value.

A **statistical hypothesis** is a statement about the parameters of one or more populations.

# 9-1 Hypothesis Testing

## 9-1.1 Statistical Hypotheses

For example, suppose that we are interested in the burning rate of a solid propellant used to power aircrew escape systems.

- Now burning rate is a random variable that can be described by a probability distribution.
- Suppose that our interest focuses on the **mean** burning rate (a parameter of this distribution).
- Specifically, we are interested in deciding **whether or not the mean burning rate is 50 centimeters per second.**

# 9-1 Hypothesis Testing

## 9-1.1 Statistical Hypotheses

### Two-sided Alternative Hypothesis

$H_0: \mu = 50$  centimeters per second      null hypothesis

$H_1: \mu \neq 50$  centimeters per second      alternative hypothesis

### One-sided Alternative Hypotheses

$H_0: \mu = 50$  centimeters per second

$H_0: \mu = 50$  centimeters per second

or

$H_1: \mu < 50$  centimeters per second

$H_1: \mu > 50$  centimeters per second

# 9-1 Hypothesis Testing

## 9-1.1 Statistical Hypotheses

### Test of a Hypothesis

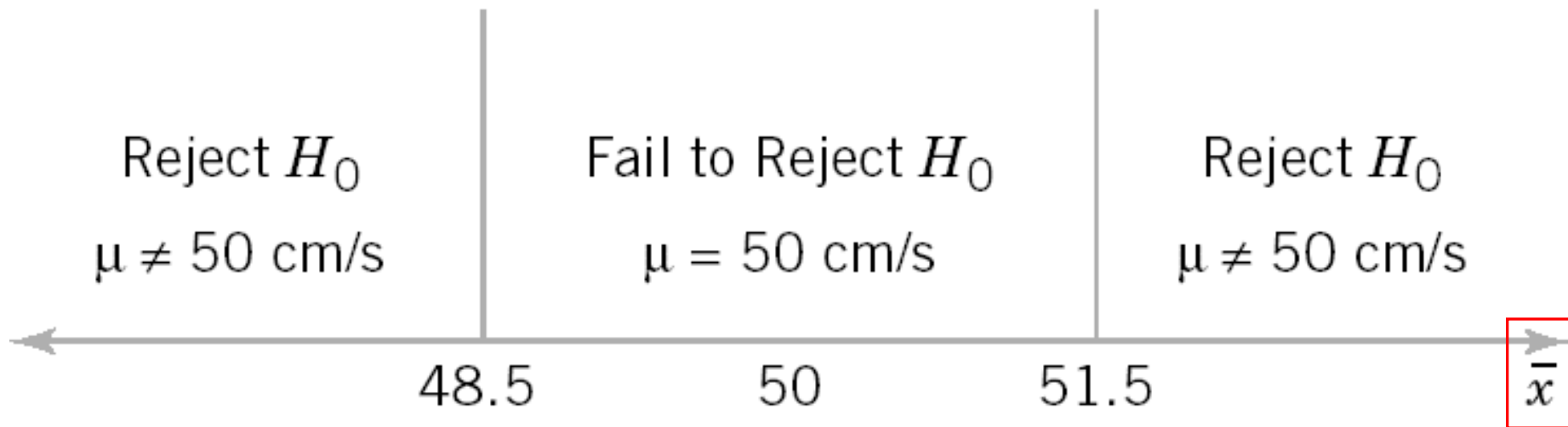
- Hypotheses are statements about **population** or **distribution** under study.
- A procedure leading to a decision about a particular hypothesis
- Hypothesis-testing procedures rely on using the information in a **random sample from the population of interest**.
- If this information is *consistent* with the hypothesis, then we will conclude that the hypothesis is **true (fail to reject hypothesis)**; if this information is *inconsistent* with the hypothesis, we will conclude that the hypothesis is **false (reject hypothesis)**.

# 9-1 Hypothesis Testing

## 9-1.2 Tests of Statistical Hypotheses

$H_0: \mu = 50$  centimeters per second

$H_1: \mu \neq 50$  centimeters per second



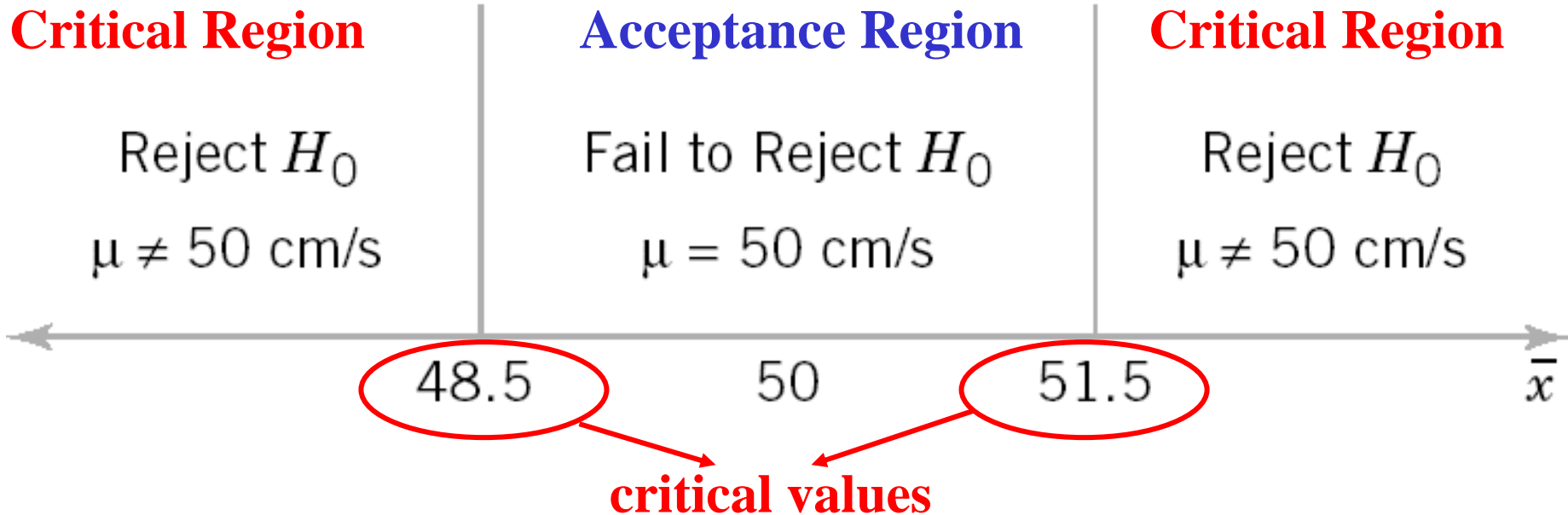
Decision criteria for testing  $H_0: \mu = 50$  cm/s versus  $H_1: \mu \neq 50$  cm/s.

# 9-1 Hypothesis Testing

## 9-1.2 Tests of Statistical Hypotheses

$H_0: \mu = 50$  centimeters per second

$H_1: \mu \neq 50$  centimeters per second



Decision criteria for testing  $H_0: \mu = 50$  cm/s versus  $H_1: \mu \neq 50$  cm/s.

# 9-1 Hypothesis Testing

## 9-1.2 Tests of Statistical Hypotheses

Two wrong conclusions are possible:

### Type I Error

Rejecting the null hypothesis  $H_0$  when it is true is defined as a **type I error**.

### Type II Error

Failing to reject the null hypothesis when it is false is defined as a **type II error**.



# 9-1 Hypothesis Testing

## 9-1.2 Tests of Statistical Hypotheses

Decision	$H_0$ Is True	$H_0$ Is False
Fail to reject $H_0$	no error	type II error
Reject $H_0$	type I error	no error

$$\alpha = P(\text{type I error}) = P(\text{reject } H_0 \text{ when } H_0 \text{ is true})$$

Sometimes the type I error probability is called the **significance level**, or the  **$\alpha$ -error**, or the **size** of the test.

# 9-1 Hypothesis Testing

## 9-1.2 Tests of Statistical Hypotheses

Ex:  $\sigma = 2.5$   $n = 10$

Standard deviation of  
the sample mean:

$$\sigma_{\bar{X}} = \frac{\sigma}{\sqrt{n}} = \frac{2.5}{\sqrt{10}} = 0.79$$

$$\alpha = P(\bar{X} < 48.5 \text{ when } \mu = 50) + P(\bar{X} > 51.5 \text{ when } \mu = 50)$$

The z-values that correspond to the critical values 48.5 and 51.5 are

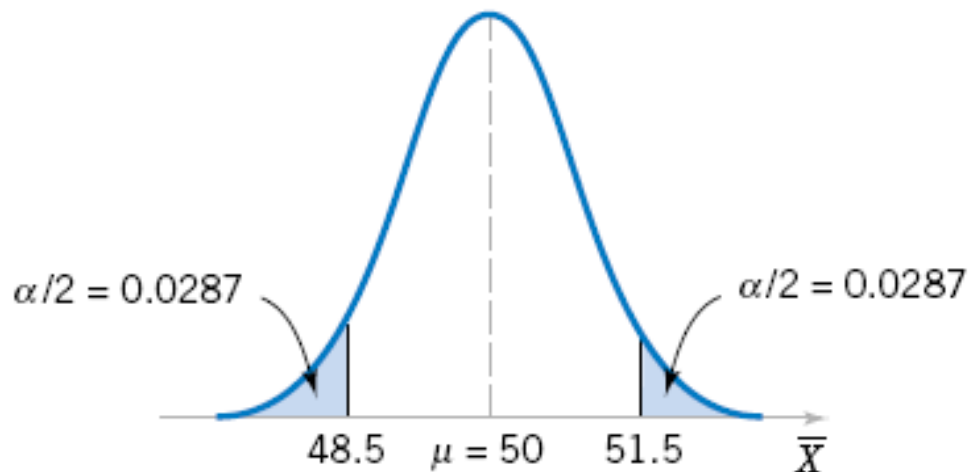
$$z_1 = \frac{48.5 - 50}{0.79} = -1.90 \quad \text{and} \quad z_2 = \frac{51.5 - 50}{0.79} = 1.90$$

Therefore

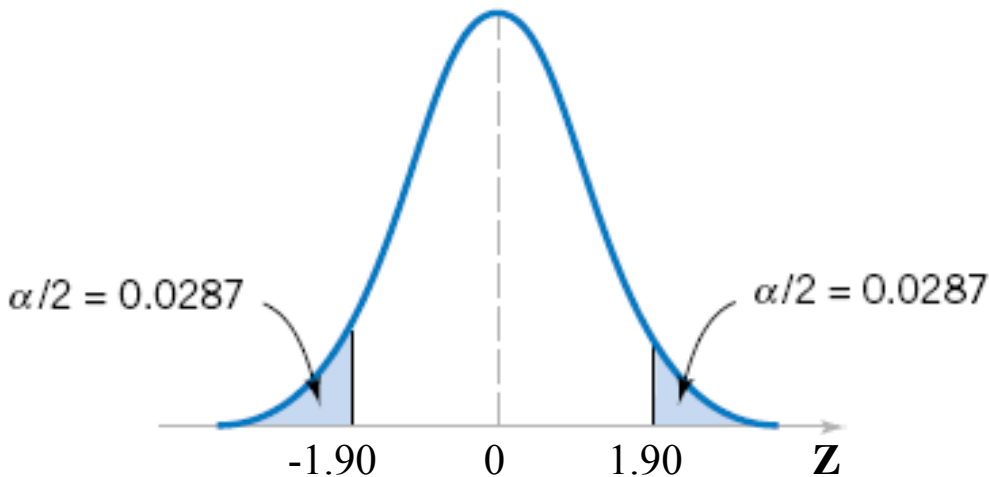
$$\alpha = P(Z < -1.90) + P(Z > 1.90) = 0.028717 + 0.028717 = 0.057434$$

# 9-1 Hypothesis Testing

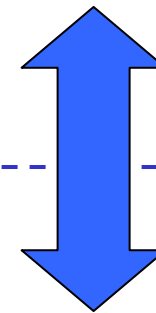
Critical Region for  $H_0 : \mu = 50$        $H_1 : \mu \neq 50$



Probability distribution of  $\bar{X}$



Corresponding  
probability distribution of  $Z$



# 9-1 Hypothesis Testing

$$\alpha = P(\text{type I error}) = P(\text{reject } H_0 \text{ when } H_0 \text{ is true}) \quad (9-3)$$

How can we reduce  $\alpha$  ?

- by widening acceptance region

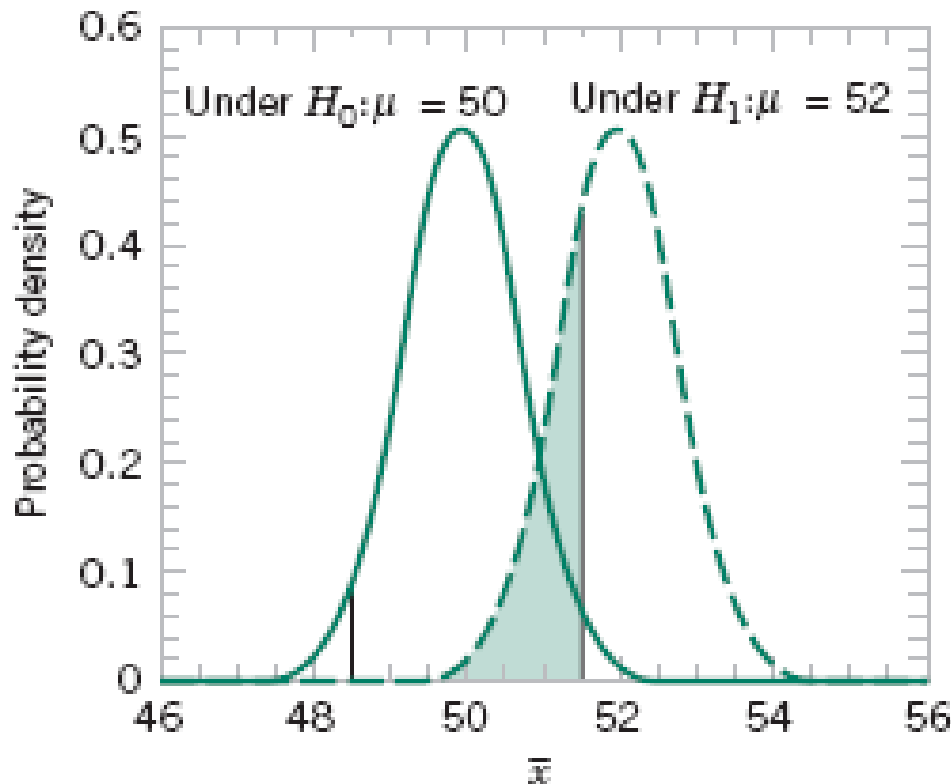
(if take critical values 48 and 52,  $\alpha = 0.0114$ , Verify !)

- by increasing sample size

(if take  $n=16$ ,  $\alpha = 0.0164$  Verify !)

# 9-1 Hypothesis Testing

$$\beta = P(\text{type II error}) = P(\text{fail to reject } H_0 \text{ when } H_0 \text{ is false}) \quad (9-4)$$



The probability of type II error when  $\mu = 52$  and  $n = 10$ .

# 9-1 Hypothesis Testing

$$\beta = P(48.5 \leq \bar{X} \leq 51.5 \text{ when } \underline{\mu = 52})$$

The z-values corresponding to 48.5 and 51.5 when  $\mu = 52$  are

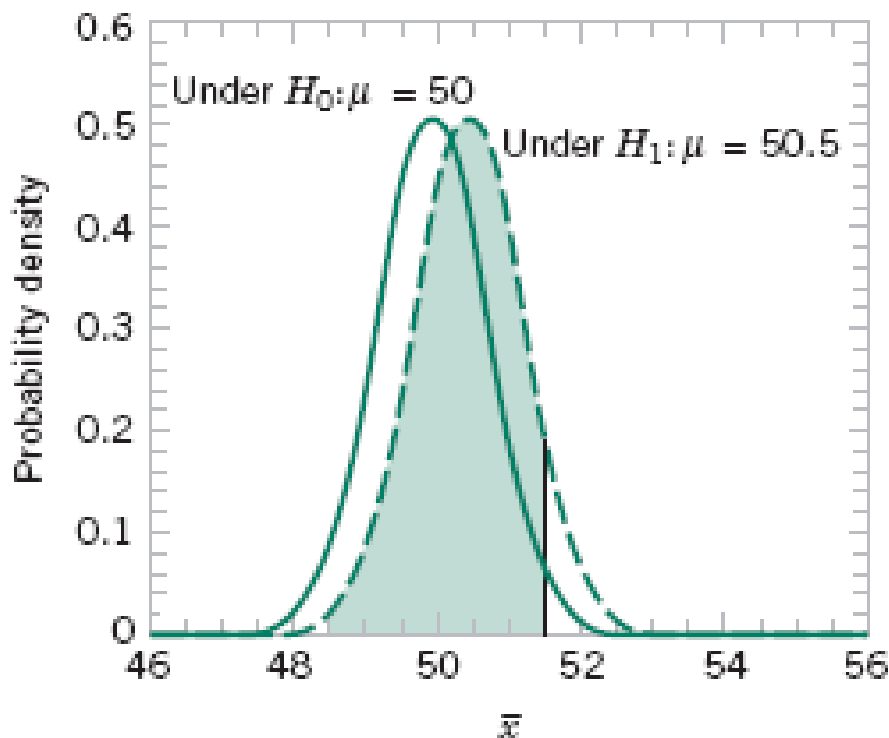
$$z_1 = \frac{48.5 - 52}{0.79} = -4.43 \quad \text{and} \quad z_2 = \frac{51.5 - 52}{0.79} = -0.63$$

Therefore

$$\begin{aligned} \beta &= P(-4.43 \leq Z \leq -0.63) = P(Z \leq -0.63) - P(Z \leq -4.43) \\ &= 0.2643 - 0.0000 = 0.2643 \end{aligned}$$

# 9-1 Hypothesis Testing

$$\beta = P(48.5 \leq \bar{X} \leq 51.5 \text{ when } \mu = 50.5)$$



The probability of type II error when  $\mu = 50.5$  and  $n = 10$ .

# 9-1 Hypothesis Testing

$$\beta = P(48.5 \leq \bar{X} \leq 51.5 \text{ when } \mu = 50.5)$$

As shown in Fig. 9-4, the z-values corresponding to 48.5 and 51.5 when  $\mu = 50.5$  are

$$z_1 = \frac{48.5 - 50.5}{0.79} = -2.53 \quad \text{and} \quad z_2 = \frac{51.5 - 50.5}{0.79} = 1.27$$

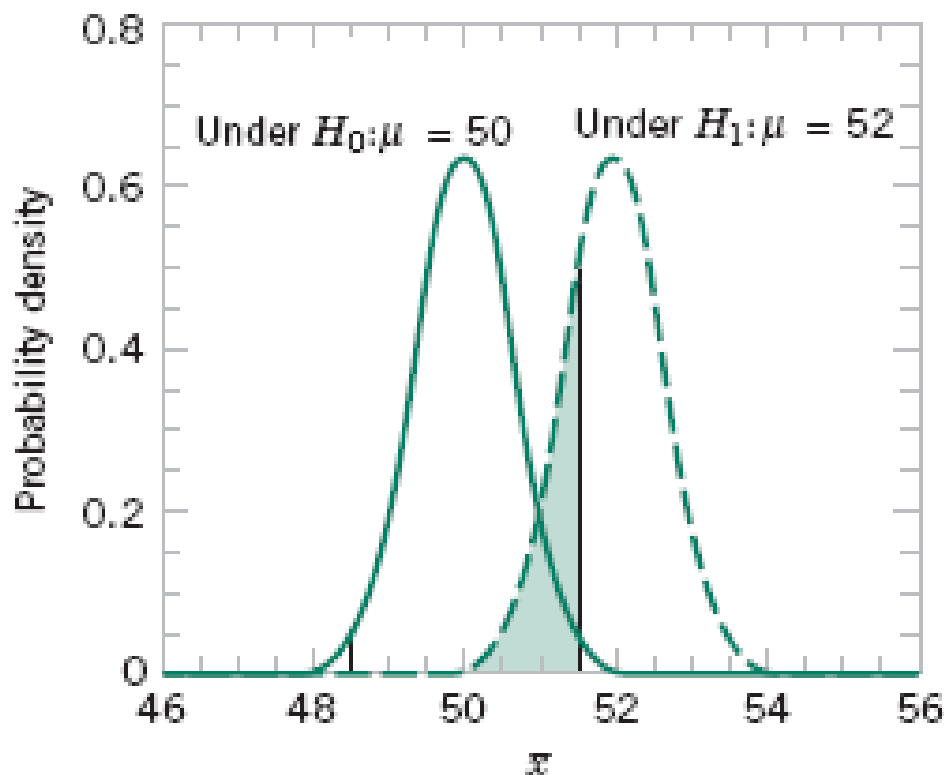
Therefore

$$\begin{aligned} \beta &= P(-2.53 \leq Z \leq 1.27) = P(Z \leq 1.27) - P(Z \leq -2.53) \\ &= 0.8980 - 0.0057 = 0.8923 \end{aligned}$$



# 9-1 Hypothesis Testing

$$\beta = P(48.5 \leq \bar{X} \leq 51.5 \text{ when } \mu = 52)$$



The probability of type II error when  $\mu = 52$  and  $n = 16$ .

# 9-1 Hypothesis Testing

$$\beta = P(48.5 \leq \bar{X} \leq 51.5 \text{ when } \mu = 52)$$

When  $n = 16$ , the standard deviation of  $\bar{X}$  is  $\sigma/\sqrt{n} = 2.5/\sqrt{16} = 0.625$ , and the z-values corresponding to 48.5 and 51.5 when  $\mu = 52$  are

$$z_1 = \frac{48.5 - 52}{0.625} = -5.60 \quad \text{and} \quad z_2 = \frac{51.5 - 52}{0.625} = -0.80$$

Therefore

$$\begin{aligned} \beta &= P(-5.60 \leq Z \leq -0.80) = P(Z \leq -0.80) - P(Z \leq -5.60) \\ &= 0.2119 - 0.0000 = 0.2119 \end{aligned}$$

# 9-1 Hypothesis Testing

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- Generally  $\alpha$  is controllable when critical values are selected.
- Thus, **rejection of null hypothesis  $H_0$  is a strong conclusion.**
- **$\beta$  is not constant** but depends on the true value of the parameter and sample size.
- **Accepting  $H_0$  is a weak conclusion** unless  $\beta$  is acceptably small.
- Prefer the terminology “**fail to reject  $H_0$** ” rather than “accept  $H_0$ ”
- **Fail to reject  $H_0$** 
  - implies we have not found sufficient evidence to reject  $H_0$ .
  - does not necessarily mean there is a high probability that  $H_0$  is true.
  - means more data are required to reach a strong conclusion.

# 9-1 Hypothesis Testing

## Power

The **power** of a statistical test is the probability of rejecting the null hypothesis  $H_0$  when the alternative hypothesis is true.

- The power is computed as  $1 - \beta$ , and power can be interpreted as the probability of correctly rejecting a false null hypothesis. We often compare statistical tests by comparing their power properties.
- For example, consider the propellant burning rate problem when we are testing  $H_0 : \mu = 50$  cm/s against  $H_1 : \mu$  not equal 50 cm/s . Suppose that the true value of the mean is  $\mu = 52$ . When  $n = 10$ , we found that  $\beta = 0.2643$ , so the power of this test is  $1 - \beta = 1 - 0.2643 = 0.7357$  when  $\mu = 52$ .

# 9-1 Hypothesis Testing

## 9-1.3 One-Sided and Two-Sided Hypotheses

### Two-Sided Test:

$$H_0: \mu = \mu_0$$

$$H_1: \mu \neq \mu_0$$

### One-Sided Tests:

$$H_0: \mu = \mu_0$$

$$H_1: \mu > \mu_0$$

or

$$H_0: \mu = \mu_0$$

$$H_1: \mu < \mu_0$$

# 9-1 Hypothesis Testing

## Example 9-1

- Suppose if the propellant burning rate is less than 50 cm/s
- Want to show this with a strong conclusion → **CLAIM**
- Hypotheses should be stated as  
 $H_0: \mu = 50 \text{ cm/s}$   
 $H_1: \mu < 50 \text{ cm/s}$
- Since the rejection of  $H_0$  is always a strong conclusion, this statement of the hypotheses will produce the desired outcome if  $H_0$  is rejected.
- Although  $H_0$  is stated with an equal sign, it is understood to include any value of  $\mu$  not specified by  $H_1$ .
- Failing to reject  $H_0$  does not mean  $\mu = 50 \text{ cm/s}$  exactly.
- Failing to reject  $H_0$  means we do not have strong evidence in support of  $H_1$ .

# 9-1 Hypothesis Testing

The bottler wants to be sure that the bottles meet the specification on mean internal pressure or bursting strength, which for 10-ounce bottles is a minimum strength of 200 psi.

The bottler has decided to formulate the decision procedure for a specific lot of bottles as a hypothesis testing problem.

There are two possible formulations for this problem: either

$$H_0: \mu = 200 \text{ psi} \quad \text{or} \quad H_0: \mu = 200 \text{ psi}$$

$$H_1: \mu > 200 \text{ psi} \quad \quad \quad H_1: \mu < 200 \text{ psi}$$

Which is correct? Depends on the objective of the analysis.

# 9-1 Hypothesis Testing

## 9-1.4 P-Values in Hypothesis Tests

- When  $H_0$  is rejected at a specified  $\alpha$  level, this gives no idea about whether the computed value of the test statistic
  - is just barely in the rejection region
  - or it is very far into this region.
- Thus, **P-value** has been adopted widely in practice

The **P-value** is the smallest level of significance that would lead to rejection of the null hypothesis  $H_0$  with the given data.



# 9-1 Hypothesis Testing

## 9-1.4 P-Values in Hypothesis Tests

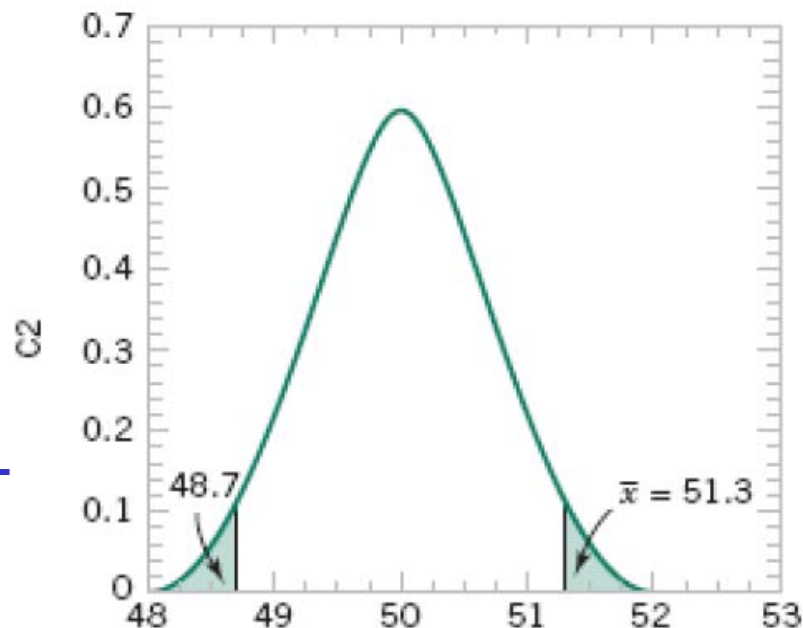
Consider the two-sided hypothesis test for burning rate:

$$H_0 : \mu = 50 \text{ cm/s}$$

$$H_1 : \mu \neq 50 \text{ cm/s}$$

$$n=16, \sigma=2.5, \bar{x} = 51.3$$

P-value?



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$$\begin{aligned} P\text{-value} &= 1 - P(48.7 < \bar{X} < 51.3) \\ &= 1 - P\left(\frac{48.7 - 50}{2.5/\sqrt{16}} < Z < \frac{51.3 - 50}{2.5/\sqrt{16}}\right) \\ &= 1 - P(-2.08 < Z < 2.08) \\ &= 1 - 0.962 = 0.038 \end{aligned}$$

# 9-1 Hypothesis Testing

## 9-1.5 Connection between Hypothesis Tests and Confidence Intervals

Close relation between **hypothesis tests** and **confidence intervals**

$$H_0 : \mu = 50 \text{ cm/s} \quad n=16, \sigma=2.5, \alpha=0.05, \bar{x} = 51.3$$

$$H_1 : \mu \neq 50 \text{ cm/s}$$


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Critical z values are  $z_{\alpha/2}=z_{0.025}=1.96$  and  $-z_{0.025}=-1.96$  which corresponds to

$$\text{Critical values} \quad 50 \pm 1.96 \frac{2.5}{\sqrt{16}} = [48.775 ; 51.225]$$

$\bar{x} = 51.3$  is not in the acceptance region  $[48.775 ; 51.225]$ . So reject null hypothesis.

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**Confidence interval** for  $\mu$  at  $\alpha=0.05$  is  $51.3 \pm 1.96 \frac{2.5}{\sqrt{16}}$   same conclusion !

That is  $50.075 \leq \mu \leq 52.525$

$\mu=50$  is not in the confidence interval  $[50.075 ; 52.525]$ . So reject null hypothesis.

# 9-1 Hypothesis Testing

## 9-1.5 Connection between Hypothesis Tests and Confidence Intervals

There is a close relationship between the test of a hypothesis about any parameter, say  $\theta$ , and the confidence interval for  $\theta$ . If  $[l, u]$  is a  $100(1 - \alpha)\%$  confidence interval for the parameter  $\theta$ , the test of size  $\alpha$  of the hypothesis

$$H_0: \theta = \theta_0$$

$$H_1: \theta \neq \theta_0$$

will lead to rejection of  $H_0$  if and only if  $\theta_0$  is not in the  $100(1 - \alpha)\%$  CI  $[l, u]$ . As an illustration, consider the escape system propellant problem with  $\bar{x} = 51.3$ ,  $\sigma = 2.5$ , and  $n = 16$ . The null hypothesis  $H_0: \mu = 50$  was rejected, using  $\alpha = 0.05$ . The 95% two-sided CI on  $\mu$  can be calculated using Equation 8-7. This CI is  $51.3 \pm 1.96(2.5/\sqrt{16})$  and this is  $50.075 \leq \mu \leq 52.525$ . Because the value  $\mu_0 = 50$  is not included in this interval, the null hypothesis  $H_0: \mu = 50$  is rejected.

# 9-1 Hypothesis Testing

## 9-1.6 General Procedure for Hypothesis Tests

1. From the problem context, identify the parameter of interest.
2. State the null hypothesis,  $H_0$ .
3. Specify an appropriate alternative hypothesis,  $H_1$ .
4. Choose a significance level,  $\alpha$ .
5. Determine an appropriate test statistic.
6. State the rejection region for the statistic.
7. Compute any necessary sample quantities, substitute these into the equation for the test statistic, and compute that value.
8. Decide whether or not  $H_0$  should be rejected and report that in the problem context.

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.1 Hypothesis Tests on the Mean

We wish to test:

$$H_0: \mu = \mu_0$$

$$H_1: \mu \neq \mu_0$$

The **test statistic** is:

$$Z_0 = \frac{\bar{X} - \mu_0}{\sigma/\sqrt{n}} \quad (9-8)$$

# **9-2 Tests on the Mean of a Normal Distribution, Variance Known**

## **9-2.1 Hypothesis Tests on the Mean**

Reject  $H_0$  if the observed value of the test statistic  $z_0$  is either:

$$z_0 > z_{\alpha/2} \text{ or } z_0 < -z_{\alpha/2}$$

Fail to reject  $H_0$  if

$$-z_{\alpha/2} < z_0 < z_{\alpha/2}$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## Example 9-2

Aircrew escape systems are powered by a solid propellant. The burning rate of this propellant is an important product characteristic. Specifications require that the mean burning rate must be 50 centimeters per second. We know that the standard deviation of burning rate is  $\sigma = 2$  centimeters per second. The experimenter decides to specify a type I error probability or significance level of  $\alpha = 0.05$  and selects a random sample of  $n = 25$  and obtains a sample average burning rate of  $\bar{x} = 51.3$  centimeters per second. What conclusions should be drawn?

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## Example 9-2

We may solve this problem by following the eight-step procedure outlined in Section 9-1.4. This results in

1. The parameter of interest is  $\mu$ , the mean burning rate.
2.  $H_0: \mu = 50$  centimeters per second
3.  $H_1: \mu \neq 50$  centimeters per second
4.  $\alpha = 0.05$
5. The test statistic is

$$z_0 = \frac{\bar{x} - \mu_0}{\sigma/\sqrt{n}}$$



# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## Example 9-2

6. Reject  $H_0$  if  $z_0 > 1.96$  or if  $z_0 < -1.96$ . Note that this results from step 4, where we specified  $\alpha = 0.05$ , and so the boundaries of the critical region are at  $z_{0.025} = 1.96$  and  $-z_{0.025} = -1.96$ .
7. Computations: Since  $\bar{x} = 51.3$  and  $\sigma = 2$ ,

$$z_0 = \frac{51.3 - 50}{2/\sqrt{25}} = 3.25$$

8. Conclusion: Since  $z_0 = 3.25 > 1.96$ , we reject  $H_0: \mu = 50$  at the 0.05 level of significance. Stated more completely, we conclude that the mean burning rate differs from 50 centimeters per second, based on a sample of 25 measurements. In fact, there is strong evidence that the mean burning rate exceeds 50 centimeters per second.

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## 9-2.1 Hypothesis Tests on the Mean

We may also develop procedures for testing hypotheses on the mean  $\mu$  where the alternative hypothesis is one-sided. Suppose that we specify the hypotheses as

$$\begin{aligned}H_0: \mu &= \mu_0 \\H_1: \mu &> \mu_0\end{aligned}\tag{9-11}$$

In defining the critical region for this test, we observe that a negative value of the test statistic  $Z_0$  would never lead us to conclude that  $H_0: \mu = \mu_0$  is false. Therefore, we would place the critical region in the **upper tail** of the standard normal distribution and reject  $H_0$  if the computed value of  $z_0$  is too large. That is, we would reject  $H_0$  if

$$\underline{z_0 > z_\alpha}\tag{9-12}$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## 9-2.1 Hypothesis Tests on the Mean (Continued)

as shown in Figure 9-7(b). Similarly, to test

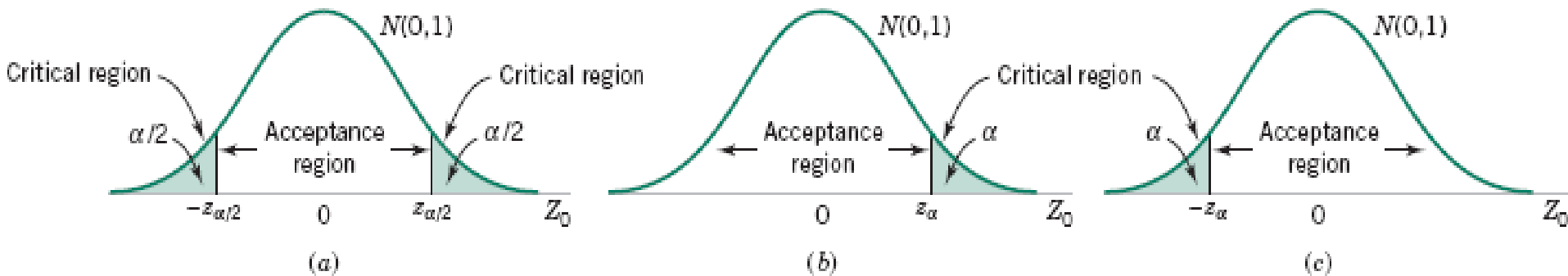
$$\begin{aligned}H_0: \mu &= \mu_0 \\H_1: \mu &< \mu_0\end{aligned}\tag{9-13}$$

we would calculate the test statistic  $Z_0$  and reject  $H_0$  if the value of  $z_0$  is too small. That is, the critical region is in the lower tail of the standard normal distribution as shown in Figure 9-7(c), and we reject  $H_0$  if

$$\underline{z_0} < -z_\alpha\tag{9-14}$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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**Figure 9-7** The distribution of  $Z_0$  when  $H_0: \mu = \mu_0$  is true, with critical region for (a) the two-sided alternative  $H_1: \mu \neq \mu_0$ , (b) the one-sided alternative  $H_1: \mu > \mu_0$ , and (c) the one-sided alternative  $H_1: \mu < \mu_0$ .

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## 9-2.1 Hypothesis Tests on the Mean (Continued)

Null hypothesis:  $H_0: \mu = \mu_0$

Test statistic:  $Z_0 = \frac{\bar{X} - \mu_0}{\sigma/\sqrt{n}}$

Alternative hypothesis	Rejection criteria
$H_1: \mu \neq \mu_0$	$z_0 > z_{\alpha/2}$ or $z_0 < -z_{\alpha/2}$
$H_1: \mu > \mu_0$	$z_0 > z_{\alpha}$
$H_1: \mu < \mu_0$	$z_0 < -z_{\alpha}$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## *P*-Values in Hypothesis Tests

The *P*-value is the smallest level of significance that would lead to rejection of the null hypothesis  $H_0$  with the given data.

$$P = \begin{cases} 2[1 - \Phi(|z_0|)] & \text{for a two-tailed test: } H_0: \mu = \mu_0 & H_1: \mu \neq \mu_0 \\ 1 - \Phi(z_0) & \text{for an upper-tailed test: } H_0: \mu = \mu_0 & H_1: \mu > \mu_0 \\ \Phi(z_0) & \text{for a lower-tailed test: } H_0: \mu = \mu_0 & H_1: \mu < \mu_0 \end{cases} \quad (9-15)$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.2 Type II Error and Choice of Sample Size

### Finding the Probability of Type II Error $\beta$

Consider the two-sided hypothesis

$$H_0: \mu = \mu_0$$

$$H_1: \mu \neq \mu_0$$

Suppose that the null hypothesis is false and that the true value of the mean is  $\mu = \mu_0 + \delta$ , say, where  $\delta > 0$ . The test statistic  $Z_0$  is

$$Z_0 = \frac{\bar{X} - \mu_0}{\sigma/\sqrt{n}} = \frac{\bar{X} - (\mu_0 + \delta)}{\sigma/\sqrt{n}} + \frac{\delta\sqrt{n}}{\sigma}$$

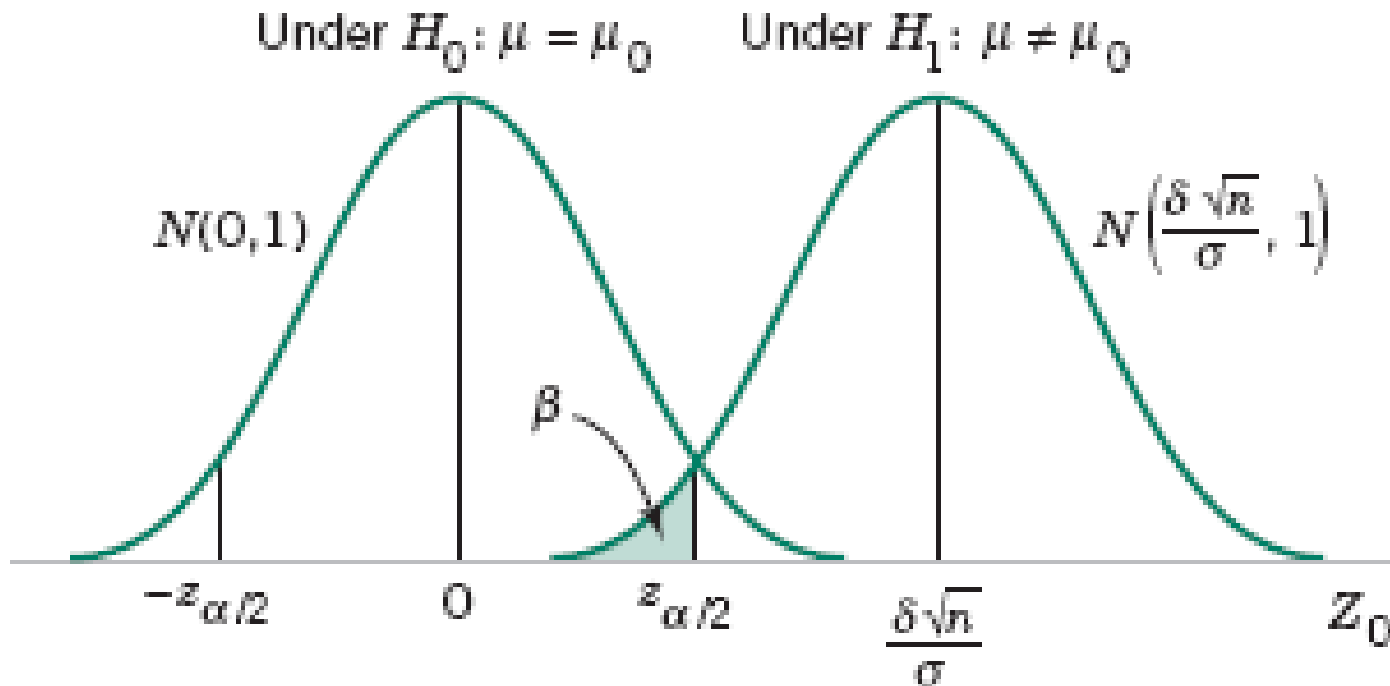
Therefore, the distribution of  $Z_0$  when  $H_1$  is true is

$$Z_0 \sim N\left(\frac{\delta\sqrt{n}}{\sigma}, 1\right) \tag{9-16}$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.2 Type II Error and Choice of Sample Size

### Finding the Probability of Type II Error $\beta$



The distribution of  $Z_0$  under  $H_0$  and  $H_1$



# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.2 Type II Error and Choice of Sample Size

### Finding the Probability of Type II Error $\beta$

$$\beta = \Phi\left(z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}\right) - \Phi\left(-z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}\right) \quad (9-17)$$

0 if  $\delta > 0$

Let  $z_\beta$  be the  $100\beta$  upper percentile of the standard normal distr.

$$\beta = \Phi(-z_\beta)$$

$$-z_\beta \approx z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.2 Type II Error and Choice of Sample Size

### Sample Size Formulas

For a two-sided alternative hypothesis:

$$n \approx \frac{(z_{\alpha/2} + z_{\beta})^2 \sigma^2}{\delta^2} \quad \text{where} \quad \underline{\delta = \mu - \mu_0} \quad (9-19)$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.2 Type II Error and Choice of Sample Size

### Sample Size Formulas

For a one-sided alternative hypothesis:

$$n = \frac{(z_{\alpha} + z_{\beta})^2 \sigma^2}{\delta^2} \quad \text{where} \quad \delta = \mu - \mu_0 \quad (9-20)$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## Example 9-3

$$H_0: \mu=50$$

$$H_1: \mu \neq 50$$

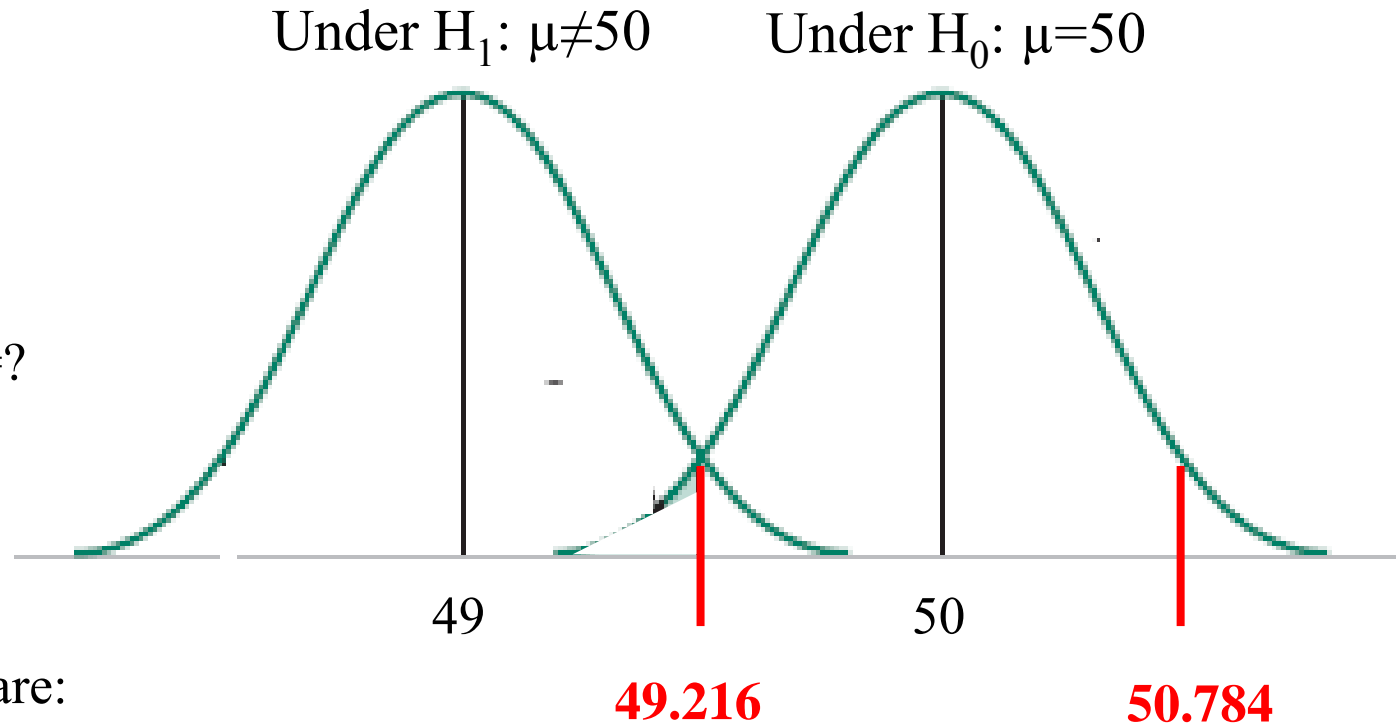
$$\sigma=2$$

$$\alpha=0.05$$

$$n=25$$

$$\text{If true } \mu=49, \beta=?$$

$$z_{0.025} = 1.96$$



**Critical points** are:

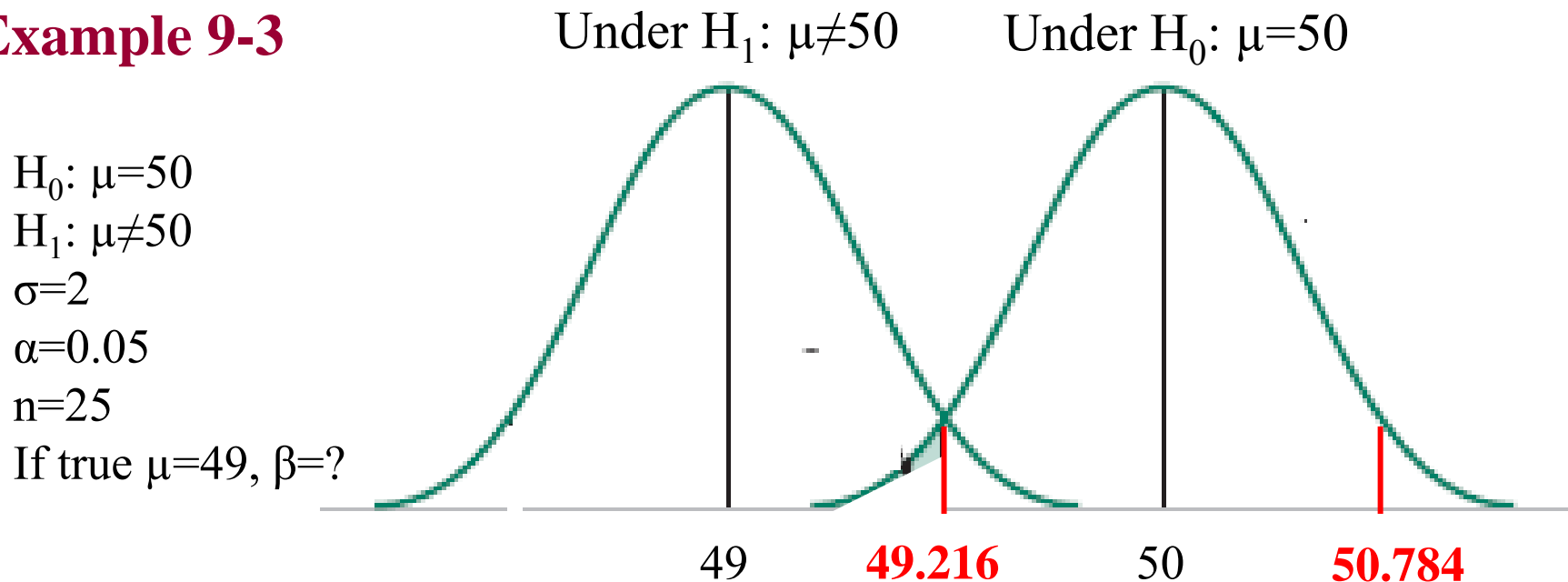
$$50 \pm z_{0.025} \sigma / \sqrt{n}$$

$$= 50 \pm 1.96 * 2 / 5$$

$$49.216 \text{ and } 50.784$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## Example 9-3



$$\beta = P(49.216 \leq \bar{X} \leq 50.784 \quad \text{when } \mu = 49)$$

$$\beta = P\left(\frac{49.216 - 49}{2/\sqrt{25}} \leq Z \leq \frac{50.784 - 49}{2/\sqrt{25}}\right) \Rightarrow z_\beta = z_{0.295} = 0.54$$

$$\beta = P(0.54 \leq Z \leq 4.46) = 0.295$$

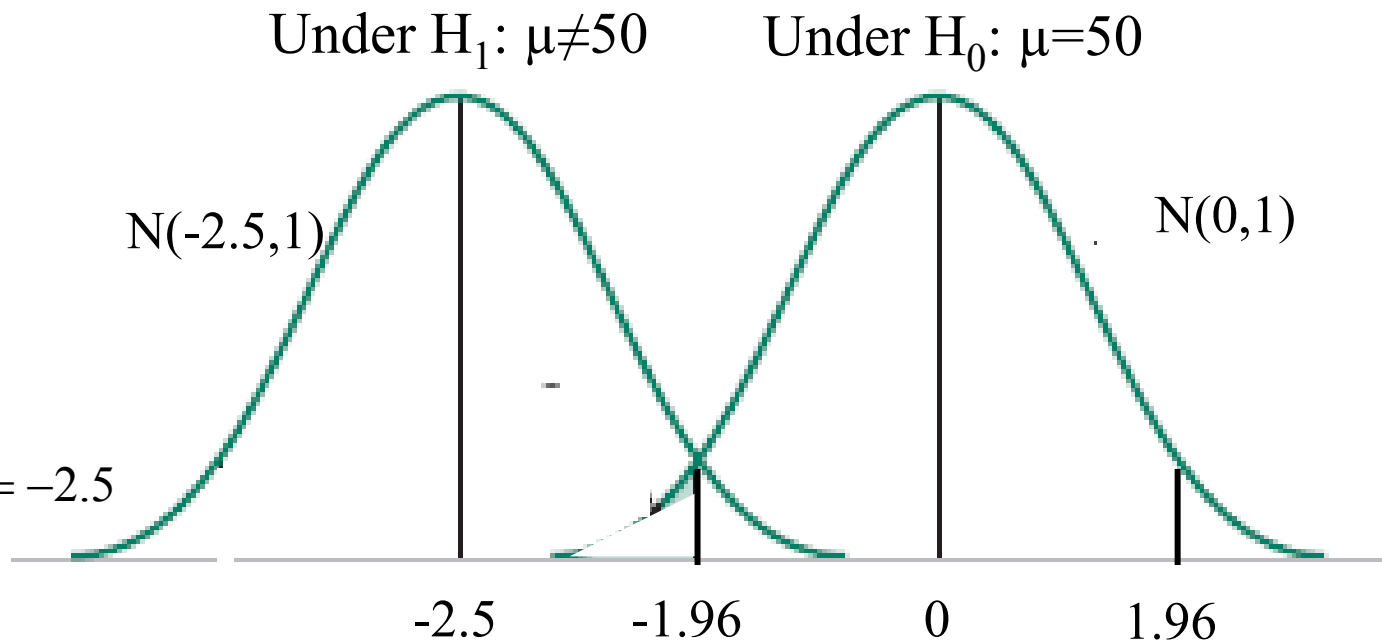
# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## Example 9-3

Standardize the normal graphs

$$\delta = -1$$

$$\frac{\delta\sqrt{n}}{\sigma} = \frac{-1 * \sqrt{25}}{2} = -2.5$$



With standard normal graph:

$$\beta = P(-1.96 \leq \bar{X} \leq 1.96 \text{ when } \mu = -2.5)$$

$$\beta = P\left(\frac{-1.96 + 2.5}{1} \leq Z \leq \frac{1.96 + 2.5}{1}\right)$$

$$\beta = P(0.54 \leq Z \leq 4.46) = 0.295$$

With the formula:

$$\beta = \Phi\left(1.96 - \frac{-1 * \sqrt{25}}{2}\right) - \Phi\left(-1.96 - \frac{-1 * \sqrt{25}}{2}\right)$$

$$\beta = \Phi(4.46) - \Phi(0.54) = 0.295$$

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## Example 9-3

Consider the rocket propellant problem of Example 9-2. Suppose that the analyst wishes to design the test so that if the true mean burning rate differs from 50 centimeters per second by as much as 1 centimeter per second, the test will detect this (i.e., reject  $H_0: \mu = 50$ ) with a high probability, say 0.90. Now, we note that  $\sigma = 2$ ,  $\delta = 51 - 50 = 1$ ,  $\alpha = 0.05$ , and  $\beta = 0.10$ . Since  $z_{\alpha/2} = z_{0.025} = 1.96$  and  $z_{\beta} = z_{0.10} = 1.28$ , the sample size required to detect this departure from  $H_0: \mu = 50$  is found by Equation 9-19 as

$$n = \frac{(z_{\alpha/2} + z_{\beta})^2 \sigma^2}{\delta^2} = \frac{(1.96 + 1.28)^2 2^2}{(1)^2} \approx 42$$

The approximation is good here, since  $\Phi(-z_{\alpha/2} - \delta\sqrt{n}/\sigma) = \Phi(-1.96 - (1)\sqrt{42}/2) = \Phi(-5.20) \approx 0$ , which is small relative to  $\beta$ .

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.2 Type II Error and Choice of Sample Size

### Using Operating Characteristic Curves

When performing sample size or type II error calculations, it is sometimes more convenient to use the **operating characteristic (OC) curves** in Appendix Charts VIa and VIb. These curves plot  $\beta$  as calculated from Equation 9-17 against a parameter  $d$  for various sample sizes  $n$ . Curves are provided for both  $\alpha = 0.05$  and  $\alpha = 0.01$ . The parameter  $d$  is defined as

$$d = \frac{|\mu - \mu_0|}{\sigma} = \frac{|\delta|}{\sigma} \quad (9-21)$$



# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

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## Example 9-4

Consider the propellant problem in Example 9-2. Suppose that the analyst is concerned about the probability of type II error if the true mean burning rate is  $\mu = 51$  centimeters per second. We may use the operating characteristic curves to find  $\beta$ . Note that  $\delta = 51 - 50 = 1$ ,  $n = 25$ ,  $\sigma = 2$ , and  $\alpha = 0.05$ . Then using Equation 9-21 gives

$$d = \frac{|\mu - \mu_0|}{\sigma} = \frac{|\delta|}{\sigma} = \frac{1}{2}$$

and from Appendix Chart VIIa, with  $n = 25$ , we find that  $\beta = 0.30$ . That is, if the true mean burning rate is  $\mu = 51$  centimeters per second, there is approximately a 30% chance that this will not be detected by the test with  $n = 25$ .

# 9-2 Tests on the Mean of a Normal Distribution, Variance Known

## 9-2.3 Large Sample Test

If the distribution of the population is not known, but  $n > 40$  sample standard deviation “s” can be substituted for “ $\sigma$ ” and test procedures in Section 9.2 are valid.

# 9-3 Tests on the Mean of a Normal Distribution, Variance **U**nknown

## 9-3.1 Hypothesis Tests on the Mean

### One-Sample *t*-Test

Null hypothesis:  $H_0: \mu = \mu_0$

Test statistic:  $T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}}$

Alternative hypothesis

Rejection criteria

$$H_1: \mu \neq \mu_0$$

$$t_0 > t_{\alpha/2, n-1} \quad \text{or} \quad t_0 < -t_{\alpha/2, n-1}$$

$$H_1: \mu > \mu_0$$

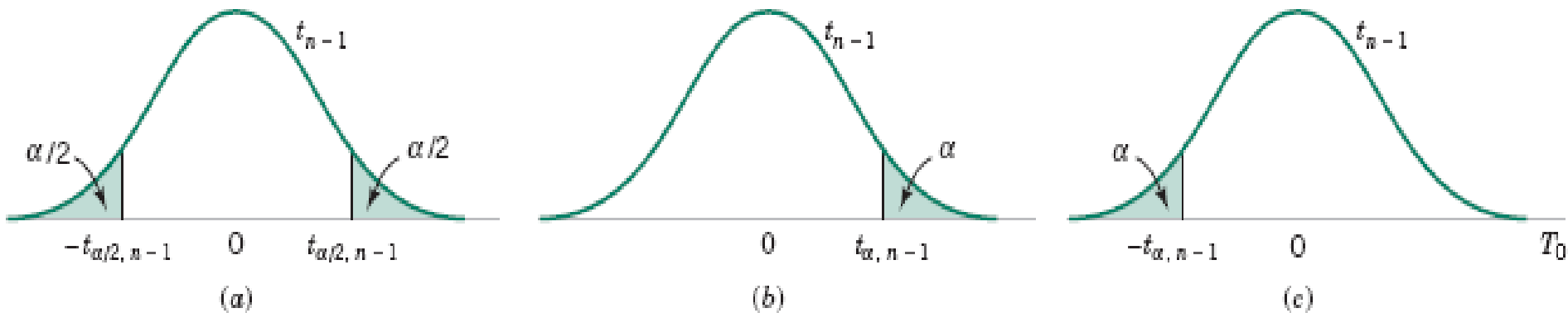
$$t_0 > t_{\alpha, n-1}$$

$$H_1: \mu < \mu_0$$

$$t_0 < -t_{\alpha, n-1}$$

# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## 9-3.1 Hypothesis Tests on the Mean



The reference distribution for  $H_0: \mu = \mu_0$  with critical region for (a)  $H_1: \mu \neq \mu_0$ , (b)  $H_1: \mu > \mu_0$ , and (c)  $H_1: \mu < \mu_0$ .

# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## Example 9-6

The increased availability of light materials with high strength has revolutionized the design and manufacture of golf clubs, particularly drivers. Clubs with hollow heads and very thin faces can result in much longer tee shots, especially for players of modest skills. This is due partly to the “spring-like effect” that the thin face imparts to the ball. Firing a golf ball at the head of the club and measuring the ratio of the outgoing velocity of the ball to the incoming velocity can quantify this spring-like effect. The ratio of velocities is called the coefficient of restitution of the club. An experiment was performed in which 15 drivers produced by a particular club maker were selected at random and their coefficients of restitution measured. In the experiment the golf balls were fired from an air cannon so that the incoming velocity and spin rate of the ball could be precisely controlled. It is of interest to determine if there is evidence (with  $\alpha = 0.05$ ) to support a claim that the mean coefficient of restitution exceeds 0.82. The observations follow:

0.8411	0.8191	0.8182	0.8125	0.8750
0.8580	0.8532	0.8483	0.8276	0.7983
0.8042	0.8730	0.8282	0.8359	0.8660

# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## Example 9-6

The sample mean and sample standard deviation are  $\bar{x} = 0.83725$  and  $s = 0.02456$ . The normal probability plot of the data in Fig. 9-9 supports the assumption that the coefficient of restitution is normally distributed. Since the objective of the experimenter is to demonstrate that the mean coefficient of restitution exceeds 0.82, a one-sided alternative hypothesis is appropriate.

The solution using the eight-step procedure for hypothesis testing is as follows:

1. The parameter of interest is the mean coefficient of restitution,  $\mu$ .
2.  $H_0: \mu = 0.82$
3.  $H_1: \mu > 0.82$ . We want to reject  $H_0$  if the mean coefficient of restitution exceeds 0.82.
4.  $\alpha = 0.05$
5. The test statistic is

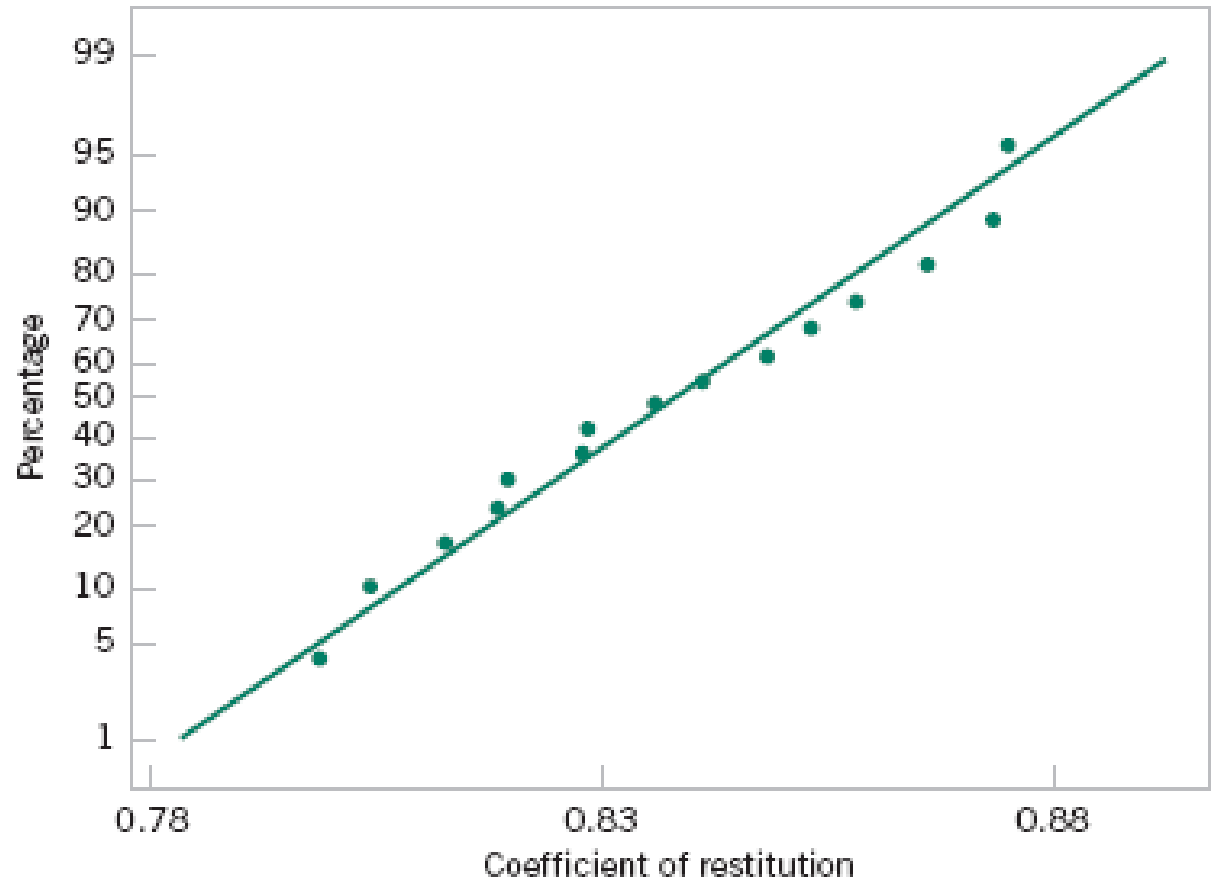
$$t_0 = \frac{\bar{x} - \mu_0}{s/\sqrt{n}}$$

6. Reject  $H_0$  if  $t_0 > t_{0.05,14} = 1.761$

# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## Example 9-6

Normal probability plot of the coefficient of restitution data from Example 9-6.



# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## Example 9-6

7. Computations: Since  $\bar{x} = 0.83725$ ,  $s = 0.02456$ ,  $\mu_0 = 0.82$ , and  $n = 15$ , we have

$$t_0 = \frac{0.83725 - 0.82}{0.02456/\sqrt{15}} = 2.72$$

8. Conclusions: Since  $t_0 = 2.72 > 1.761$ , we reject  $H_0$  and conclude at the 0.05 level of significance that the mean coefficient of restitution exceeds 0.82.



# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## 9-3.2 $P$ -value for a $t$ -Test

The  $P$ -value for a  $t$ -test is just the smallest level of significance at which the null hypothesis would be rejected.

To illustrate, consider the  $t$ -test based on 14 degrees of freedom in Example 9-6. The relevant critical values from Appendix Table IV are as follows:

Critical Value:	0.258	0.692	1.345	1.761	2.145	2.624	2.977	3.326	3.787	4.140
Tail Area:	0.40	0.25	0.10	0.05	0.025	0.01	0.005	0.0025	0.001	0.0005

$t_0 = 2.72$ , this is between two tabulated values, 2.624 and 2.977. Therefore, the  $P$ -value must be between 0.01 and 0.005.

$$0.005 < P\text{-value} < 0.01.$$

Suppose  $t_0 = 2.72$  for a two-sided test, then

$$0.005 * 2 < P\text{-value} < 0.01 * 2 \quad \rightarrow \quad 0.01 < P\text{-value} < 0.02$$

# **9-3 Tests on the Mean of a Normal Distribution, Variance Unknown**

## **9-3.3 Type II Error and Choice of Sample Size**

The type II error of the two-sided alternative would be

$$\begin{aligned}\beta &= P\{-t_{\alpha/2, n-1} \leq T_0 \leq t_{\alpha/2, n-1} \mid \delta \neq 0\} \\ &= P\{-t_{\alpha/2, n-1} \leq T'_0 \leq t_{\alpha/2, n-1}\}\end{aligned}$$

Where  $T'_0$  denotes the noncentral t random variable.

# 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

## Example 9-7

Consider the golf club testing problem from Example 9-6. If the mean coefficient of restitution exceeds 0.82 by as much as 0.02, is the sample size  $n = 15$  adequate to ensure that  $H_0: \mu = 0.82$  will be rejected with probability at least 0.8?

To solve this problem, we will use the sample standard deviation  $s = 0.02456$  to estimate  $\sigma$ . Then  $d = |\delta|/\sigma = 0.02/0.02456 = 0.81$ . By referring to the operating characteristic curves in Appendix Chart VIIg (for  $\alpha = 0.05$ ) with  $d = 0.81$  and  $n = 15$ , we find that  $\beta = 0.10$ , approximately. Thus, the probability of rejecting  $H_0: \mu = 0.82$  if the true mean exceeds this by 0.02 is approximately  $1 - \beta = 1 - 0.10 = 0.90$ , and we conclude that a sample size of  $n = 15$  is adequate to provide the desired sensitivity.

# 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution

## 9-4.1 Hypothesis Test on the Variance

Suppose that we wish to test the hypothesis that the variance of a normal population  $\sigma^2$  equals a specified value, say  $\sigma_0^2$ , or equivalently, that the standard deviation  $\sigma$  is equal to  $\sigma_0$ . Let  $X_1, X_2, \dots, X_n$  be a random sample of  $n$  observations from this population. To test

$$H_0: \sigma^2 = \sigma_0^2$$

$$H_1: \sigma^2 \neq \sigma_0^2$$

we will use the **test statistic**:

$$\chi_0^2 = \frac{(n-1)S^2}{\sigma_0^2}$$

the null hypothesis  $H_0: \sigma^2 = \sigma_0^2$  would be rejected if

$$\chi_0^2 > \chi_{\alpha/2, n-1}^2 \quad \text{or if} \quad \chi_0^2 < \chi_{1-\alpha/2, n-1}^2$$

# 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution

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## 9-4.1 Hypothesis Test on the Variance

The same test statistic is used for one-sided alternative hypotheses.

For the one-sided hypothesis

$$H_0: \sigma^2 = \sigma_0^2$$

$$H_1: \sigma^2 > \sigma_0^2$$

we would reject  $H_0$  if  $\chi_0^2 > \chi_{\alpha, n-1}^2$ , whereas for the other one-sided hypothesis

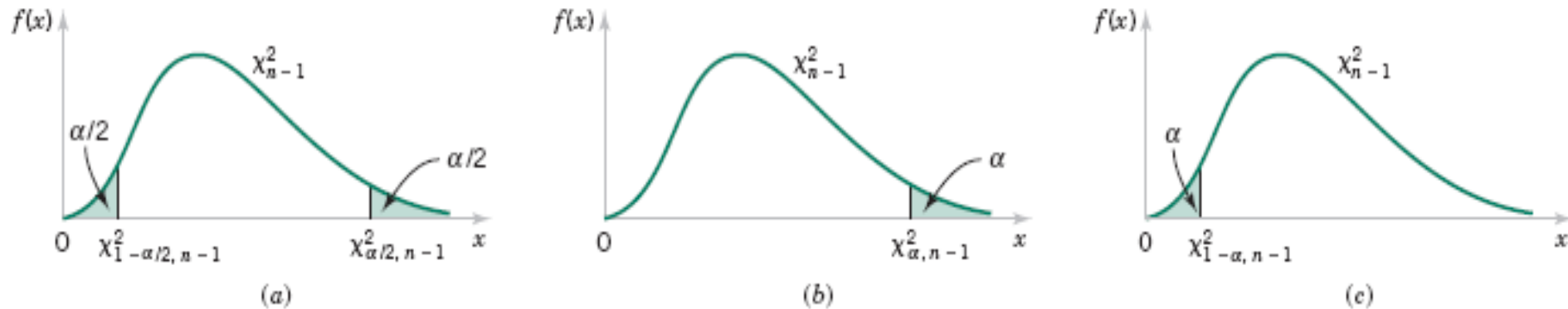
$$H_0: \sigma^2 = \sigma_0^2$$

$$H_1: \sigma^2 < \sigma_0^2$$

we would reject  $H_0$  if  $\chi_0^2 < \chi_{1-\alpha, n-1}^2$ .

# 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution

## 9-4.1 Hypothesis Test on the Variance



**Figure 9-11** Reference distribution for the test of  $H_0: \sigma^2 = \sigma_0^2$  with critical region values for (a)  $H_1: \sigma^2 \neq \sigma_0^2$ , (b)  $H_1: \sigma^2 > \sigma_0^2$ , and (c)  $H_1: \sigma^2 < \sigma_0^2$ .

# 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution

## Example 9-8

An automatic filling machine is used to fill bottles with liquid detergent. A random sample of 20 bottles results in a sample variance of fill volume of  $s^2 = 0.0153$  (fluid ounces)<sup>2</sup>. If the variance of fill volume exceeds 0.01 (fluid ounces)<sup>2</sup>, an unacceptable proportion of bottles will be underfilled or overfilled. Is there evidence in the sample data to suggest that the manufacturer has a problem with underfilled or overfilled bottles? Use  $\alpha = 0.05$ , and assume that fill volume has a normal distribution.

Using the eight-step procedure results in the following:

1. The parameter of interest is the population variance  $\sigma^2$ .
2.  $H_0: \sigma^2 = 0.01$
3.  $H_1: \sigma^2 > 0.01$
4.  $\alpha = 0.05$
5. The test statistic is

$$\chi_0^2 = \frac{(n - 1)s^2}{\sigma_0^2}$$

# 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution

## Example 9-8

6. Reject  $H_0$  if  $\chi_0^2 > \chi_{0.05,19}^2 = 30.14$ .

7. Computations:

$$\chi_0^2 = \frac{19(0.0153)}{0.01} = 29.07$$

8. Conclusions: Since  $\chi_0^2 = 29.07 < \chi_{0.05,19}^2 = 30.14$ , we conclude that there is no strong evidence that the variance of fill volume exceeds 0.01 (fluid ounces)<sup>2</sup>.



# **9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution**

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## **9-4.2 Type II Error and Choice of Sample Size**

For the two-sided alternative hypothesis:

$$\lambda = \frac{\sigma}{\sigma_0}$$

Operating characteristic curves are provided in Charts VII*i* and VII*j*.

# 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Distribution

## Example 9-9

Consider the bottle-filling problem from Example 9-8. If the variance of the filling process exceeds 0.01 (fluid ounces)<sup>2</sup>, too many bottles will be underfilled. Thus, the hypothesized value of the standard deviation is  $\sigma_0 = 0.10$ . Suppose that if the true standard deviation of the filling process exceeds this value by 25%, we would like to detect this with probability at least 0.8. Is the sample size of  $n = 20$  adequate?

To solve this problem, note that we require

$$\lambda = \frac{\sigma}{\sigma_0} = \frac{0.125}{0.10} = 1.25$$

This is the abscissa parameter for Chart VIIk. From this chart, with  $n = 20$  and  $\lambda = 1.25$ , we find that  $\beta \approx 0.6$ . Therefore, there is only about a 40% chance that the null hypothesis will be rejected if the true standard deviation is really as large as  $\sigma = 0.125$  fluid ounce.

To reduce the  $\beta$ -error, a larger sample size must be used. From the operating characteristic curve with  $\beta = 0.20$  and  $\lambda = 1.25$ , we find that  $n = 75$ , approximately. Thus, if we want the test to perform as required above, the sample size must be at least 75 bottles.

# 9-5 Tests on a Population Proportion

## 9-5.1 Large-Sample Tests on a Proportion

Many engineering decision problems include hypothesis testing about  $p$ .

$$H_0: p = p_0$$

$$H_1: p \neq p_0$$

An appropriate **test statistic** is

$$Z_0 = \frac{X - np_0}{\sqrt{np_0(1 - p_0)}} \quad (9-32)$$

and reject  $H_0: p = p_0$  if

$$z_0 > z_{\alpha/2} \quad \text{or} \quad z_0 < -z_{\alpha/2}$$

# 9-5 Tests on a Population Proportion

## Example 9-10

A semiconductor manufacturer produces controllers used in automobile engine applications. The customer requires that the process fallout or fraction defective at a critical manufacturing step not exceed 0.05 and that the manufacturer demonstrate process capability at this level of quality using  $\alpha = 0.05$ . The semiconductor manufacturer takes a random sample of 200 devices and finds that four of them are defective. Can the manufacturer demonstrate process capability for the customer?

We may solve this problem using the eight-step hypothesis-testing procedure as follows:

1. The parameter of interest is the process fraction defective  $p$ .
2.  $H_0: p = 0.05$
3.  $H_1: p < 0.05$

This formulation of the problem will allow the manufacturer to make a strong claim about process capability if the null hypothesis  $H_0: p = 0.05$  is rejected.

4.  $\alpha = 0.05$

# 9-5 Tests on a Population Proportion

## Example 9-10

5. The test statistic is (from Equation 9-32)

$$z_0 = \frac{x - np_0}{\sqrt{np_0(1 - p_0)}}$$

where  $x = 4$ ,  $n = 200$ , and  $p_0 = 0.05$ .

6. Reject  $H_0: p = 0.05$  if  $z_0 < \underline{-z_{0.05} = -1.645}$
7. Computations: The test statistic is

$$z_0 = \frac{4 - 200(0.05)}{\sqrt{200(0.05)(0.95)}} = -1.95$$

8. Conclusions: Since  $z_0 = -1.95 < \underline{-z_{0.05} = -1.645}$ , we reject  $H_0$  and conclude that the process fraction defective  $p$  is less than 0.05. The  $P$ -value for this value of the test statistic  $z_0$  is  $P = 0.0256$ , which is less than  $\alpha = 0.05$ . We conclude that the process is capable.

## 9-5 Tests on a Population Proportion

Another form of the test statistic  $Z_0$  is obtained by dividing the numerator and denominator by  $n$

$$Z_0 = \frac{X/n - p_0}{\sqrt{p_0(1 - p_0)/n}} \quad \text{or} \quad Z_0 = \frac{\hat{P} - p_0}{\sqrt{p_0(1 - p_0)/n}}$$

# 9-5 Tests on a Population Proportion

## 9-5.2 Type II Error and Choice of Sample Size

For a two-sided alternative

$$\beta = \Phi\left(\frac{p_0 - p + z_{\alpha/2}\sqrt{p_0(1-p_0)}/n}{\sqrt{p(1-p)}/n}\right) - \Phi\left(\frac{p_0 - p - z_{\alpha/2}\sqrt{p_0(1-p_0)}/n}{\sqrt{p(1-p)}/n}\right)$$

If the alternative is  $p < p_0$

$$\beta = 1 - \Phi\left(\frac{p_0 - p - z_{\alpha}\sqrt{p_0(1-p_0)}/n}{\sqrt{p(1-p)}/n}\right)$$

If the alternative is  $p > p_0$

$$\beta = \Phi\left(\frac{p_0 - p + z_{\alpha}\sqrt{p_0(1-p_0)}/n}{\sqrt{p(1-p)}/n}\right)$$

where  $p$  is true value of the population proportion

# 9-5 Tests on a Population Proportion

## 9-5.2 Type II Error and Choice of Sample Size

**Less complex representation:**

$$\sigma_{H_1} = \sqrt{\frac{p(1-p)}{n}} \qquad \sigma_{H_0} = \sqrt{\frac{p_0(1-p_0)}{n}}$$

Critical values ( $C_1$  and  $C_2$ ) are:

$$C_1 = p_0 - z_{\alpha/2} \sigma_{H_0} \qquad C_2 = p_0 + z_{\alpha/2} \sigma_{H_0}$$

Type II error is:

$$\begin{aligned} \beta &= P(C_1 < \hat{P} < C_2) \\ &= P\left(\frac{C_1 - \mu_{H_1}}{\sigma_{H_1}} < Z < \frac{C_2 - \mu_{H_1}}{\sigma_{H_1}}\right) \\ &= \Phi\left(\frac{C_2 - \mu_{H_1}}{\sigma_{H_1}}\right) - \Phi\left(\frac{C_1 - \mu_{H_1}}{\sigma_{H_1}}\right) \end{aligned}$$



# 9-5 Tests on a Population Proportion

## 9-5.3 Type II Error and Choice of Sample Size

For a two-sided alternative

$$n = \left[ \frac{z_{\alpha/2} \sqrt{p_0(1-p_0)} + z_{\beta} \sqrt{p(1-p)}}{p - p_0} \right]^2 \quad (9-37)$$

For a one-sided alternative

$$n = \left[ \frac{z_{\alpha} \sqrt{p_0(1-p_0)} + z_{\beta} \sqrt{p(1-p)}}{p - p_0} \right]^2 \quad (9-38)$$

# 9-5 Tests on a Population Proportion

## Example 9-11

Consider the semiconductor manufacturer from Example 9-10. Suppose that its process fall-out is really  $p = 0.03$ . What is the  $\beta$ -error for a test of process capability that uses  $n = 200$  and  $\alpha = 0.05$ ?

$$\sigma_{H_1} = \sqrt{\frac{0.03(0.97)}{200}} = 0.012$$

$$\sigma_{H_0} = \sqrt{\frac{0.05(0.95)}{200}} = 0.0154$$

Critical value ( $C_1$ ) is:

$$C_1 = p_o - z_\alpha \sigma_{H_0} = 0.05 - 1.645(0.0154) = 0.0247$$

$$\begin{aligned}\beta &= P(C_1 < \hat{P}) \\ &= P\left(\frac{0.0247 - 0.03}{0.012} < Z\right) \\ &= 1 - \Phi(-0.44) = 0.67\end{aligned}$$

# 9-5 Tests on a Population Proportion

## Example 9-11

Suppose that the semiconductor manufacturer was willing to accept a  $\beta$ -error as large as 0.10 if the true value of the process fraction defective was  $p = 0.03$ . If the manufacturer continues to use  $\alpha = 0.05$ , what sample size would be required?

The required sample size can be computed from Equation 9-38 as follows:

$$n = \left[ \frac{1.645 \sqrt{0.05(0.95)} + 1.28 \sqrt{0.03(0.97)}}{0.03 - 0.05} \right]^2$$
$$\approx 832$$

where we have used  $p = 0.03$  in Equation 9-38. Note that  $n = 832$  is a very large sample size. However, we are trying to detect a fairly small deviation from the null value  $p_0 = 0.05$ .

# 9-7 Testing for Goodness of Fit

- The test is based on the chi-square distribution.
- Assume there is a sample of size  $n$  from a population whose probability distribution is unknown.
- Let  $O_i$  be the observed frequency in the  $i$ th class interval.
- Let  $E_i$  be the expected frequency in the  $i$ th class interval.

The **test statistic**

$$X_0^2 = \sum_{i=1}^k \frac{(O_i - E_i)^2}{E_i}$$

has approximately chi-square distribution with  $k-p-1$  degrees of freedom.

$p$ : number of parameters of the hypothesized distribution estimated by sample statistics.

# 9-7 Testing for Goodness of Fit

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## Example 9-12

### A Poisson Distribution

The number of defects in printed circuit boards is hypothesized to follow a Poisson distribution. A random sample of  $n = 60$  printed boards has been collected, and the following number of defects observed.

Number of Defects	Observed Frequency
0	32
1	15
2	9
3	4

# 9-7 Testing for Goodness of Fit

## Example 9-12

The mean of the assumed Poisson distribution in this example is unknown and must be estimated from the sample data. The estimate of the mean number of defects per board is the sample average, that is,  $(32 \cdot 0 + 15 \cdot 1 + 9 \cdot 2 + 4 \cdot 3)/60 = 0.75$ . From the Poisson distribution with parameter 0.75, we may compute  $p_i$ , the theoretical, hypothesized probability associated with the  $i$ th class interval. Since each class interval corresponds to a particular number of defects, we may find the  $p_i$  as follows:

$$p_1 = P(X = 0) = \frac{e^{-0.75}(0.75)^0}{0!} = 0.472$$

$$p_2 = P(X = 1) = \frac{e^{-0.75}(0.75)^1}{1!} = 0.354$$

$$p_3 = P(X = 2) = \frac{e^{-0.75}(0.75)^2}{2!} = 0.133$$

$$p_4 = P(X \geq 3) = 1 - (p_1 + p_2 + p_3) = 0.041$$

# 9-7 Testing for Goodness of Fit

## Example 9-12

The expected frequencies are computed by multiplying the sample size  $n = 60$  times the probabilities  $p_i$ . That is,  $E_i = np_i$ . The expected frequencies follow:

Number of Defects	Probability	Expected Frequency
0	0.472	28.32
1	0.354	21.24
2	0.133	7.98
3 (or more)	0.041	2.46

# 9-7 Testing for Goodness of Fit

## Example 9-12

Since the expected frequency in the last cell is less than 3, we combine the last two cells:

Number of Defects	Observed Frequency	Expected Frequency
0	32	28.32
1	15	21.24
2 (or more)	13	10.44

The chi-square test statistic in Equation 9-39 will have  $k - p - 1 = 3 - 1 - 1 = 1$  degree of freedom, because the mean of the Poisson distribution was estimated from the data.



# 9-7 Testing for Goodness of Fit

## Example 9-12

The eight-step hypothesis-testing procedure may now be applied, using  $\alpha = 0.05$ , as follows:

1. The variable of interest is the form of the distribution of defects in printed circuit boards.
2.  $H_0$ : The form of the distribution of defects is Poisson.
3.  $H_1$ : The form of the distribution of defects is not Poisson.
4.  $\alpha = 0.05$
5. The test statistic is

$$\chi_0^2 = \sum_{i=1}^k \frac{(o_i - E_i)^2}{E_i}$$

# 9-7 Testing for Goodness of Fit

## Example 9-12

6. Reject  $H_0$  if  $\chi_0^2 > \chi_{0.05,1}^2 = 3.84$ .

7. Computations:

$$\chi_0^2 = \frac{(32 - 28.32)^2}{28.32} + \frac{(15 - 21.24)^2}{21.24} + \frac{(13 - 10.44)^2}{10.44} = 2.94$$

8. Conclusions: Since  $\chi_0^2 = 2.94 < \chi_{0.05,1}^2 = 3.84$ , we are unable to reject the null hypothesis that the distribution of defects in printed circuit boards is Poisson. The  $P$ -value for the test is  $P = 0.0864$ . (This value was computed using an HP-48 calculator.)

# 9-7 Testing for Goodness of Fit

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## Example 9-13

### A Continuous Distribution

A manufacturing engineer is testing a power supply used in a notebook computer and, using  $\alpha = 0.05$ , wishes to determine whether output voltage is adequately described by a normal distribution. Sample estimates of the mean and standard deviation of  $\bar{x} = 5.04$  V and  $s = 0.08$  V are obtained from a random sample of  $n = 100$  units.

A common practice in constructing the class intervals for the frequency distribution used in the chi-square goodness-of-fit test is to choose the cell boundaries so that the expected frequencies  $E_i = np_i$  are equal for all cells. To use this method, we want to choose the cell boundaries  $a_0, a_1, \dots, a_k$  for the  $k$  cells so that all the probabilities

$$p_i = P(a_{i-1} \leq X \leq a_i) = \int_{a_{i-1}}^{a_i} f(x) dx$$

are equal. Suppose we decide to use  $k = 8$  cells. For the standard normal distribution, the intervals that divide the scale into eight equally likely segments are  $[0, 0.32)$ ,  $[0.32, 0.675)$ ,  $[0.675, 1.15)$ ,  $[1.15, \infty)$  and their four “mirror image” intervals on the other side of zero. For each interval  $p_i = 1/8 = 0.125$ , so the expected cell frequencies are  $E_i = np_i = 100(0.125) = 12.5$ . The complete table of observed and expected frequencies is as follows:

# 9-7 Testing for Goodness of Fit

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## Example 9-13

$$X=5.04+Z*0.08$$

Z	X
-1.15	4.95
-0.68	4.99
-0.32	5.01
0	5.04
0.32	5.07
0.68	5.09
1.15	5.13

# 9-7 Testing for Goodness of Fit

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## Example 9-13

Class Interval	Observed Frequency $o_i$	Expected Frequency $E_i$
$x < 4.948$	12	12.5
$4.948 \leq x < 4.986$	14	12.5
$4.986 \leq x < 5.014$	12	12.5
$5.014 \leq x < 5.040$	13	12.5
$5.040 \leq x < 5.066$	12	12.5
$5.066 \leq x < 5.094$	11	12.5
$5.094 \leq x < 5.132$	12	12.5
$5.132 \leq x$	14	12.5
Totals	100	100

The boundary of the first class interval is  $\bar{x} - 1.15s = 4.948$ . The second class interval is  $[\bar{x} - 1.15s, \bar{x} - 0.675s)$  and so forth. We may apply the eight-step hypothesis-testing procedure to this problem.

# 9-7 Testing for Goodness of Fit

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1. The variable of interest is the form of the distribution of power supply voltage.
2.  $H_0$ : The form of the distribution is normal.
3.  $H_1$ : The form of the distribution is nonnormal.
4.  $\alpha = 0.05$
5. The test statistic is

$$\chi_0^2 = \sum_{i=1}^k \frac{(o_i - E_i)^2}{E_i}$$

6. Since two parameters in the normal distribution have been estimated, the chi-square statistic above will have  $k - p - 1 = 8 - 2 - 1 = 5$  degrees of freedom. Therefore, we will reject  $H_0$  if  $\chi_0^2 > \chi_{0.05,5}^2 = 11.07$ .
7. Computations:

$$\begin{aligned}\chi_0^2 &= \sum_{i=1}^8 \frac{(o_i - E_i)^2}{E_i} \\ &= \frac{(12 - 12.5)^2}{12.5} + \frac{(14 - 12.5)^2}{12.5} + \dots + \frac{(14 - 12.5)^2}{12.5} \\ &= 0.64\end{aligned}$$

8. Conclusions: Since  $\chi_0^2 = 0.64 < \chi_{0.05,5}^2 = 11.07$ , we are unable to reject  $H_0$ , and there is no strong evidence to indicate that output voltage is not normally distributed. The  $P$ -value for the chi-square statistic  $\chi_0^2 = 0.64$  is  $P = 0.9861$ .